



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-5

Job Sheet 174919



Part No: D3492-5

Job Qty: 260 Ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/26/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	260 Ea	4/25/18	4/25/18	0.00	0.00	Start Up Machining-2		JB 18-04-12
100	Hardinge	260 pcs	4/25/18	4/25/18	0.00	10.54	Hardinge		JB 18-04-12
110	QC	260 pcs	4/25/18	4/25/18	0.00	0.00	QC2 Machining-2		JB 18-04-12
120	QC	260 pcs	4/25/18	4/25/18	0.00	0.00	QC8 Machining-2		JB 18-04-12
150	HandFinish	260 pcs	4/25/18	4/25/18	0.00	0.90	HandFinish1		JB 18-04-12
160	Powdercoat	260 pcs	4/26/18	4/26/18	0.00	0.39	Powdercoat1		JB 18-04-12
170	QC	260 pcs	4/26/18	4/26/18	0.00	0.00	QC3		JB 18-04-12
180	Packaging	260 pcs	4/26/18	4/26/18	0.00	0.00	Packaging3-1		JB 18-04-12
190	QC21-SA	260 Ea	4/26/18	4/26/18	0.00	0.00	QC21		JB 18-04-12

Part Op 100 - 1-Turn as per Folio FA634 & Dwg D3492

Descriptions: 160 - (Flat End Only) START TIME: 1:45

FINISH TIME: 2:15 - OUT: 3:00

180 - LOCATION : FP001

APR 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.375	6061-T6 Round Bar .375"	15.6000 ft (.06 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.375	16	61	0



Container No: S060337



Part: D3492-5

Job No: 174919

Serial No/Batch: S060337

Revision:

Inspector:

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Date: 04/12/18

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	06.07.11	New Issue P/O D3492-045	KJ/JLM	
B	06.10.16	Updated to Revision B	KJ/JLM	
C	07.10.30	Tolerance revised for Ø0.375	KJ/EC/DD	
D	08.11.28	Dwg Rev updated	KJ/EC	
E	11.06.21	Dwg Rev updated	KJ	
F	14.06.09	Dwg Rev updated	KJ	